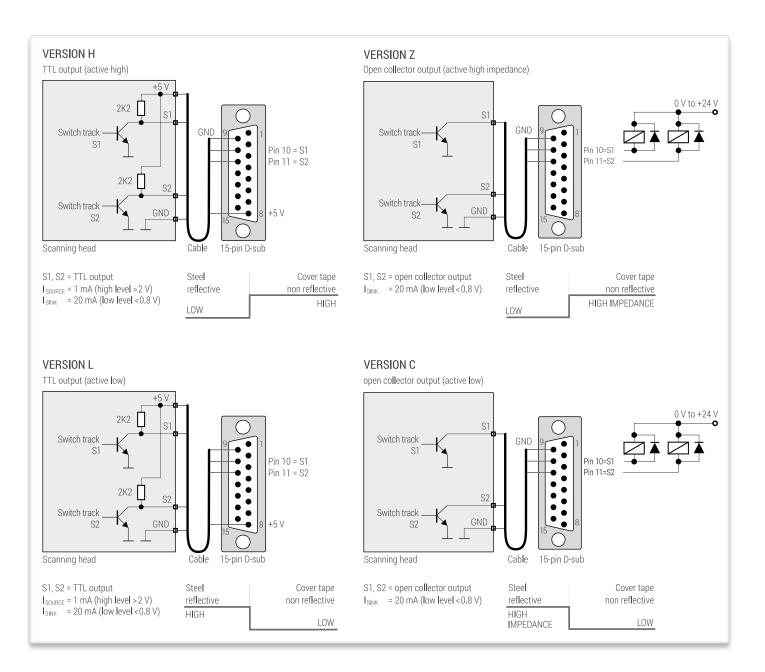
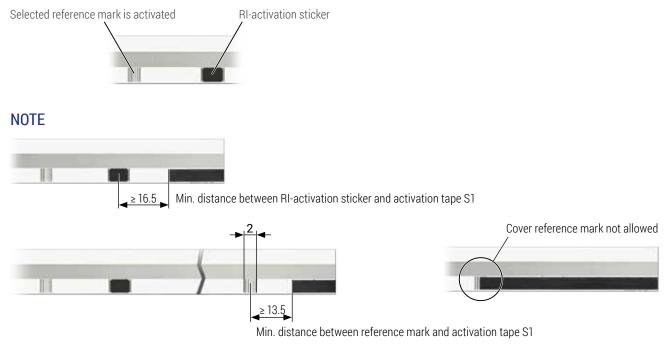
SWITCH SIGNAL OUTPUT

For individual special functions there are two additional switch tracks on the steel tape scale. The switching point position can be chosen by the user by placing self-adhesive covering tapes.



REFERENCE MARK (RI)- AND SWITCH POINTS-SELECTION

Reference mark (RI)-selection



MS 15 BK, GK and MK selection of the switch points

- S2= Switch point signal S2 from beginning of ML
- X2, = Activation tape length
- X2, = S2 + 19.5

S1 = Switch point signal S1 before end of ML $X1_{R}$ = Activation tape length $X1_{R} = S1 + 9$

EXAMPLE

S2: 20 mm from beginning of ML \rightarrow X2_L = 39.5 mm S1: 20 mm before end of ML \rightarrow X1_B = 29 mm



MS 15 MP selection of the switch points

- S2 = Switch point signal S2 from beginning of ML
- X2, = Activation tape length
- X2₁= S2+24.5

EXAMPLE

- S2: 80 mm from beginning of ML → X2, = 104.5 mm S1: 15 mm before end of ML \rightarrow X1_B = 23 mm
- S1 = Switch point signal S1 before end of ML
- $X1_{P}$ = Activation tape length
- $X1_{p} = S1 + 8$



